

Subscripts

a	adsorbate
l	liquid phase
m	maximum concentration
s	solid phase
1	solute
2	solvent
12	solute and solvent
0	independent of solute and solvent

Superscripts

°	standard state
∞	infinite dilution

Registry No. Phenol, 108-95-2; *o*-chlorophenol, 95-57-8; *m*-chlorophenol, 108-43-0; *p*-chlorophenol, 106-48-9; 2,4,6-trichlorophenol, 88-06-2; 2,3-dichlorophenol, 576-24-9; 2,4-dichlorophenol, 120-83-2; 2,5-dichlorophenol, 583-78-8; *o*-cresol, 95-48-7; *m*-cresol, 108-39-4; *p*-cresol, 106-44-5; 2,3-dimethylphenol, 526-75-0; 2,4-dimethylphenol, 105-67-9; 2,6-dimethylphenol, 576-26-1; 3,4-dimethylphenol, 95-65-8; 3,5-dimethylphenol, 108-68-9; *p*-isopropylphenol, 99-89-8; *o*-nitrophenol, 88-75-5; *p*-nitrophenol, 100-02-7; *o*-methoxyphenol, 90-05-1; *p*-methoxyphenol, 150-76-5;

o-hydroxybenzoic acid, 69-72-7; *o*-isopropylphenol, 88-69-7; 2,6-dichlorophenol, 87-65-0; carbon, 7440-44-0.

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Vapor-Liquid Equilibria in the Systems of Toluene/Aniline, Aniline/Naphthalene, and Naphthalene/Quinoline

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Vapor-liquid equilibria for the aniline/naphthalene, toluene/aniline, and naphthalene/quinoline systems have been determined at 0-1500 kPa and 490-623 K by using a static equilibrium cell. The data can be accurately correlated with the modified Peng-Robinson equation of state by using density-dependent mixing rules. The binary interaction parameters and correction factors for the equation of state are reported at each isotherm. The presence of coal-derived solids in these binary systems did not influence any of the binary bubble pressures.

Introduction

Thermodynamic property correlations and equations of state have been developed for the petroleum industry largely on the basis of measurements in highly paraffinic systems. However, the liquids produced in coal liquefaction are highly aromatic and may contain heteroatoms such as sulfur, oxygen, and nitrogen. Since there is a scarcity of vapor-liquid equilibrium data for mixtures containing aromatic or heterocyclic compounds, additional data on such systems are needed.

Our goal of this study is to obtain vapor-liquid equilibria (VLE) data for model mixtures, representative of coal-derived liquids. Such compounds include polycyclic aromatics, cyclic alkanes, and compounds containing heteroatoms. These results contribute to a data base for aromatic compounds which may be present in coal liquefaction processes (1-13) so that coal liquids processing equipment can be accurately designed. A second goal of the study is to determine if the separation of coal liquids by distillation might be affected by the differential adsorption of these compounds on the solids (insoluble organic matter and ash) which may be present in coal liquefaction streams (14). The effect of the adsorption can be studied through measurement of the properties of heavy liquid model

compounds with and without coal solids. Any variation of bubble pressure of a binary liquid mixture upon the addition of solids can reflect the preferential adsorption of one of the components of the liquid.

Experimental Section

The following list of chemicals were available with a purity of 99% or greater. Aldrich supplied toluene (27,037; 99.9+%), naphthalene (18,450; 99+%), aniline (24,228-4; 99.5+%), and quinoline (25,401-0; 99%). The purity of all chemicals, as measured by gas chromatography (Hewlett-Packard 5880A), was greater than 99%. All chemicals were used without further purification.

The coal solids were obtained from Gulf Research and Technology Center (Extracts P-99-65-25 Vacuum Coal Bottoms). The charcoal, a model coal solid, was available from Aldrich (24,227-6; Darco). Coal solids were extracted by a tetrahydrofuran (THF) solvent in a Soxhlet extraction unit to remove all organic compounds which may be adsorbed on the coal solid surface and to leave a solid composed of ash and insoluble organic matter (IOM). This ensures that any vapor pressure deviation which may result is not due to the extraction of organic compounds from the solid.

The experimental apparatus has been described previously (15). Prausnitz et al. measured the vapor-liquid equilibrium of a coal-derived mixture by using a recirculating still which can measure vapor and liquid composition without condensation (16, 17). However, in this study a stainless steel static equilibrium cell with a volume of 70 mL was used to determine the vapor-liquid equilibria and the effect of the differential adsorption of coal-derived mixtures on the solids. A sample of pure or binary liquid was gravimetrically mixed and analyzed by GC and then charged to the evacuated stainless steel vessel such that the vapor space was quite small (5-20 mL). The vessel was then immersed in a high-temperature sand bath. The

Table I. Comparison of Direct Experimental Vapor Pressures P_{expt} of Pure Aniline and Pure Quinoline with Values P_{calc} Calculated Using the Coefficients A , B , and C , for Equation 1, as a Function of Temperature T , and Percentage Mean Relative Deviations, PMRD, Equation 2

T/K	$P_{\text{expt}}/\text{kPa}$	$P_{\text{calc}}/\text{kPa}$	
		this work	lit. (18)
Aniline			
429.4	45.2	45.9	46.3
470.9	143	142	143
479.1	172	172	174
512.4	361	356	358
552.1	740	744	745
591.4	1387	1387	1386
Quinoline			
503.9	89.6	89.6	87.1
523.3	132	135	
544.9	207	207	
563.2	292	288	
583.2	400	402	
603.6	558	554	
615.6	661	661	

this work: $A = 15.09$; $B = 4208.16$; $C = -55.86$; PMRD = 0.78
ref 18: PMRD = 0.86

this work: $A = 14.91$; $B = 4897.23$; $C = -33.44$; PMRD = 0.83

Table II. Experimental Bubble Pressure P_{expt} of the Toluene (1)/Aniline (2) System at Mole Fraction x_1 of Toluene as a Function of Temperature T , Coefficients A , B , and C , Equation 1, and Percentage Mean Relative Deviations, PMRD, Equation 2

T/K	$P_{\text{expt}}/\text{kPa}$	T/K	$P_{\text{expt}}/\text{kPa}$
$x_1 = 0.20071$			
394.6	41.7	390.0	62.1
434.6	108	431.8	172
512.5	439	472.2	380
		513.3	781
		549.8	1307
$A = 13.96$ $B = 4034.95$ $C = 0$ PMRD = 0.19		$A = 14.93$ $B = 4351.14$ $C = 12.78$ PMRD = 0.95	
$x_1 = 0.59226$			
390.1	81.7	331.6	15.5
429.4	207	412.4	179
471.0	494	453.4	445
511.7	982	495.5	917
547.5	1662	530.9	1684
$A = 14.91$ $B = 4117.00$ $C = 1.70$ PMRD = 0.69		$A = 15.44$ $B = 4329.77$ $C = 9.29$ PMRD = 1.34	

bubble pressure P exerted by this liquid mixture was measured as a function of temperature T in the range of 490–625 K. Pressures were measured using a Viatran pressure transmitter ($\pm 0.25\%$) with remote high-temperature diaphragm. Temperatures were measured with type K thermocouples to ± 0.05 K. The accuracy of the apparatus was verified by its ability to produce vapor pressures of pure components within 0.83% maximum error.

Equilibrium conditions were assumed when constant temperature and pressure were obtained for 15 min or longer. The pressure exerted by this mixture was then measured as a function of temperature. At the relatively low pressures reported in this study, the amount of the material in the vapor phase was negligible. This was verified by varying the amount of liquid charged to the cell and noting that the same bubble pressure was obtained. The accuracy of the data was limited by the purity of the liquids. The reported pressures are within 2% of the true values at the reported temperature and compositions.

Table III. Experimental Bubble Pressure P_{expt} of the Aniline (1)/Naphthalene (2) System at Mole Fraction x_1 of Aniline as a Function of Temperature T , Coefficients A , B , and C , Equation 1, and Percentage Mean Relative Deviations, PMRD, Equation 2

T/K	$P_{\text{expt}}/\text{kPa}$	T/K	$P_{\text{expt}}/\text{kPa}$
$x_1 = 0.22446$			
494.3	135	493.3	159
514.1	199	515.7	248
533.4	276	531.7	340
553.5	390	552.9	494
573.5	540	572.1	665
593.0	728	592.5	919
611.5	942	615.2	1262
$A = 15.34$ $B = 5287.36$ $C = -13.04$ PMRD = 0.24		$A = 15.09$ $B = 4985.53$ $C = -26.58$ PMRD = 0.34	
$x_1 = 0.60362$			
490.8	187	492.2	205
510.4	277	511.0	304
572.6	801	531.8	453
593.7	1100	570.6	876
613.8	1469	591.2	1191
		610.5	1562
$A = 15.07$ $B = 4953.24$ $C = -27.04$ PMRD = 0.51		$A = 14.92$ $B = 4819.51$ $C = -28.35$ PMRD = 0.36	

Table IV. Experimental Bubble Pressure P_{expt} of the Naphthalene (1)/Quinoline (2) System at Mole Fraction x_1 of Naphthalene as a Function of Temperature T , Coefficients A , B , and C , Equation 1, and Percentage Mean Relative Deviations, PMRD, Equation 2

T/K	$P_{\text{expt}}/\text{kPa}$	T/K	$P_{\text{expt}}/\text{kPa}$
$x_1 = 0.20040$			
522.2	142	523.2	157
543.1	212	542.8	228
563.1	306	562.8	325
586.5	454	583.6	461
604.1	596	604.1	634
621.3	768	620.9	815
$A = 15.34$ $B = 5287.36$ $C = -13.04$ PMRD = 0.24		$A = 15.09$ $B = 4985.53$ $C = -26.58$ PMRD = 0.34	
$x_1 = 0.49902$			
505.1	113	503.3	119
523.3	161	523.0	177
543.2	237	543.7	259
562.8	338	563.4	367
583.0	474	583.4	508
603.0	645	603.6	693
622.8	853	621.5	891
$A = 15.07$ $B = 4953.24$ $C = -27.04$ PMRD = 0.51		$A = 14.92$ $B = 4819.51$ $C = -28.35$ PMRD = 0.36	

Results and Discussion

The vapor pressure and the bubble pressure measurements of all the systems are shown in Tables I–IV. All pure components and constant mole fraction composition x_1 binary P – T data were fitted with a three-constant Antoine equation (1) with

$$\ln(P/\text{kPa}) = A - \frac{B}{(T/K) + C} \quad (1)$$

$$\text{PMRD} = \left(\sum_i^N \frac{|P_{\text{expt}} - P_{\text{calc}}|}{P_{\text{expt}}} \right) \frac{100}{N} \quad (2)$$

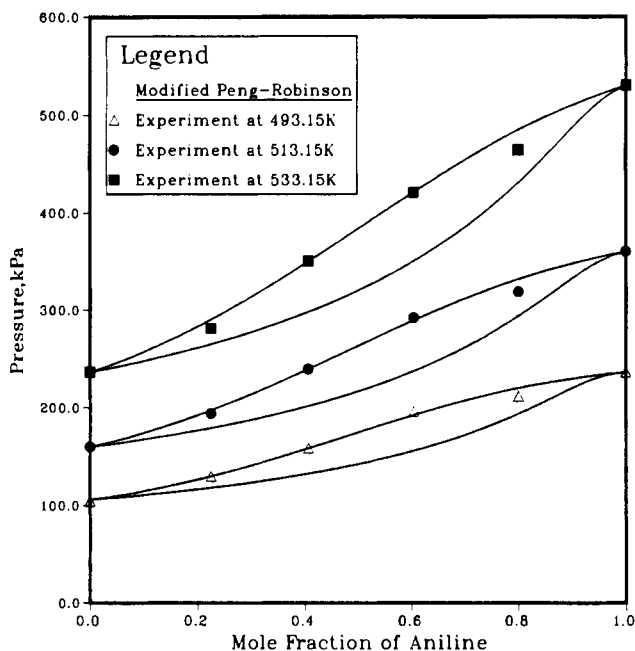


Figure 1. Equilibrium pressure vs composition diagram for the aniline/naphthalene system.

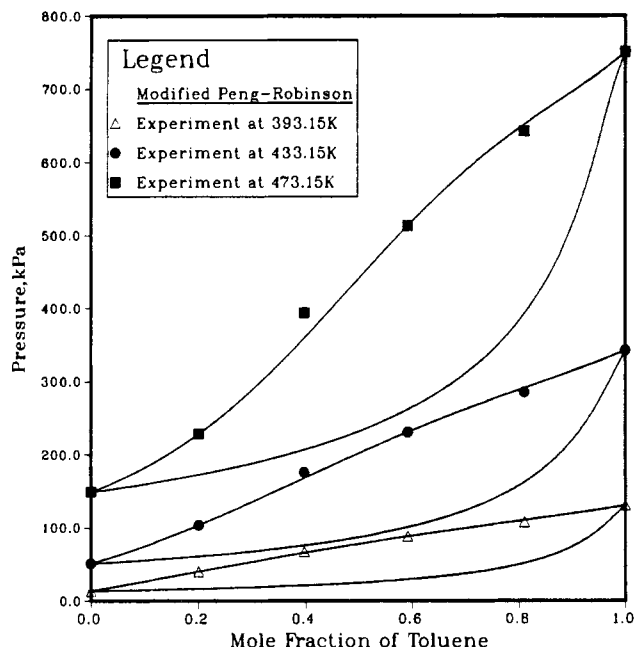


Figure 2. Equilibrium pressure vs composition diagram for the toluene/aniline system.

a percentage mean relative deviation (PMRD), eq 2, of less than 1% between correlated and experimental pressures. Comparison with literature (18) indicates that the experimental errors in pure systems were less than 1%.

In this work, the P - x - T data were regressed to determine the binary interaction parameters for the Peng-Robinson equation of state (P-R EOS) by using the density-dependent mixing rules (19, 20). The P-R EOS (21) was given by

$$P = \frac{RT}{(V-b)} - \frac{a}{V(V+b) + b(V-b)} \quad (3)$$

where V is molar volume and R is gas constant. The a and b are the parameters representing the attractive force between molecules and hard sphere molecular volume, respectively, and

$$a = a(T_c) \alpha(T_r, \omega) \quad (4)$$

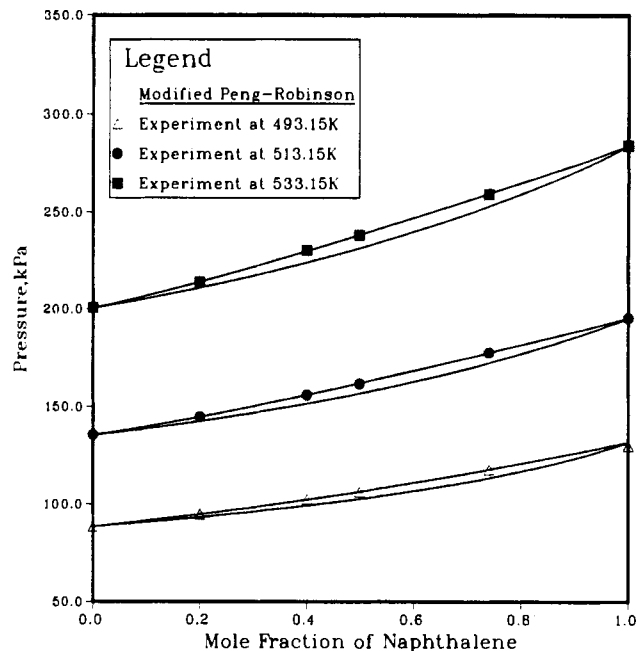


Figure 3. Equilibrium pressure vs composition diagram for the naphthalene/quinoline system.

Table V. Correction Factors C_a and C_b , Equations 7 and 8, for the Pure Component Vapor Pressures and Molar Volumes as a Function of Temperature T

T/K	C_a	C_b	T/K	C_a	C_b
Aniline					
393.15	0.9934	0.9977	533.15	1.0002	0.9984
433.15	1.0094	1.0024	553.15	0.9785	0.9936
473.15	1.0191	1.0044	573.15	0.9413	0.9866
493.15	1.0188	1.0038	593.15	0.8819	0.9777
513.15	1.0134	1.0019	613.15	0.7846	0.9667
Naphthalene					
493.15 ^a	0.9643	0.9885	563.15	0.9639	0.9885
503.15 ^a	0.9644	0.9889	573.15	0.9567	0.9876
513.15	0.9769	0.9889	583.15	0.9474	0.9847
523.15	0.9767	0.9899	593.15	0.9355	0.9828
533.15	0.9754	0.9899	603.15	0.9204	0.9806
543.15	0.9730	0.9897	613.15	0.9020	0.9780
553.15	0.9692	0.9893	623.15	0.9794	0.9752
Toluene					
393.15	1.0200	1.0051	513.15	0.8231	0.9750
433.15	1.0104	1.0027	553.15 ^a	0.2205	0.9453
473.15	0.9629	0.9932			
Quinoline					
503.15 ^a	1.1425	1.0103	583.15	1.3123	1.0204
523.15	1.1791	1.0135	603.15	1.3683	1.0213
543.15	1.2188	1.0162	623.15	1.4378	1.0223
563.15	1.2627	1.0185			

^a Literature data (18).

$$a(T_c) = 0.45724(R^2 T_c^2 / P_c) \quad (5)$$

$$\alpha(T_r, \omega) = [1 + \kappa(1 - T_r^{1/2})]^2 \quad (6)$$

$$\begin{aligned} \kappa &= C_a(0.379642 + 1.48503\omega - \\ &\quad 0.164423\omega^2 + 0.016666\omega^3) \quad \text{at } \omega > 0.5 \\ &= C_a(0.37464 + 1.54426\omega - 0.2699\omega^2) \quad \text{at } \omega \leq 0.5 \end{aligned} \quad (7)$$

$$b = C_b[0.0778(RT_c/P_c)] \quad (8)$$

where critical pressure P_c is in kilopascals and critical temperature T_c in kelvin. T_r and ω are reduced temperature and acentric factor, respectively. In this study the correction fac-

Table VI. Interaction Parameters^a for the Peng–Robinson Equation of State

T/K	α_{12}	$\beta_{12}/(\text{cm}^3/\text{mol})$	PMRD
Aniline (1)/Naphthalene (2)			
493.15	-0.227 830	66.016 7	1.20
513.15	-0.205 075	60.542 2	1.50
533.15	-0.204 219	61.239 2	1.31
553.15	-0.205 439	61.808 6	1.51
573.15	-0.143 432	42.955 5	1.63
593.15	-0.122 200	36.511 7	1.75
613.15	-0.152 412	46.826 3	1.93
Toluene (1)/Aniline (2)			
393.15	0.118 931	-30.891 7	0.82
433.15	0.189 996	-53.610 1	1.61
473.15	0.379 911	-107.884 0	1.74
513.15	0.542 766	-153.194 0	3.08
553.15	0.649 937	-181.690 0	4.91
Naphthalene (1)/Quinoline (2)			
503.15	-0.042 9070	4.698 80	0.28
523.15	-0.016 9750	-1.736 44	0.08
543.15	-0.017 0500	-1.454 48	0.09
563.15	-0.015 5000	-1.390 00	0.12
583.15	-0.015 8906	-0.559 805	0.14
603.15	-0.016 0000	0.321 104	0.15
623.15	0.076 0000	-23.627 7	1.2

$${}^a \delta_{12} = \alpha_{12} + \beta_{12}/V.$$

Table VII. Isothermal Vapor–Liquid Equilibrium Data

$x_{1 \text{ expt}}$	$y_{1 \text{ calc}}$	$P_{\text{expt}}/\text{kPa}$	$P_{\text{calc}}/\text{kPa}$
Aniline (1)/Naphthalene (2) at $T = 533.15 \text{ K}$			
0.0	0.0	237	236
0.224 46	0.368 44	281	290
0.406 20	0.602 83	350	350
0.603 62	0.779 97	422	422
0.800 04	0.895 81	465	485
1.0	1.0	530	530
Toluene (1)/Aniline (2) at $T = 473.15 \text{ K}$			
0.0	0.0	149	149
0.200 71	0.487 67	229	229
0.397 44	0.772 04	394	360
0.592 26	0.898 23	513	513
0.809 40	0.957 39	642	652
1.0	1.0	750	750
Naphthalene (1)/Quinoline (2) at $T = 563.15 \text{ K}$			
0.0	0.0	289	288
0.200 40	0.249 57	308	308
0.400 85	0.475 20	330	329
0.499 02	0.575 84	341	341
0.739 94	0.796 90	368	369
1.0	1.0	402	402

tors, C_a and C_b , were used in eqs 6 and 7 so that the pure component vapor pressure and liquid molar volumes were accurately predicted.

The following mixing rules were used for the parameters a and b

$$b = \sum_i x_i b_i \quad (9)$$

$$a = \sum_i \sum_j x_i x_j a_{ij} \quad (10)$$

$$a_{ij} = (a_i a_j)^{1/2} (1 - \delta_{ij}) \quad (11)$$

$$\delta_{ij} = \alpha_{ij} + \beta_{ij}/V \quad (12)$$

Equation 11 requires that the interaction parameter δ_{ij} vary linearly with the phase molar volume of the mixture. Using the above equations, the modified P–R EOS can be written as a fourth-order (quartic) equation in compressibility. The fugacity coefficient expressions are correspondingly changed (19, 20).

The interaction parameters were taken as those values

which minimized the following objective function

$$Q = \sum_i \frac{|P_{\text{expt}} - P_{\text{calc}}|}{P_{\text{expt}}} \quad (13)$$

The data can be accurately correlated with the modified P–R EOS, as shown in Figures 1–3. The Peng–Robinson parameters and correction factors at several temperatures are given in Tables V and VI, and isothermal data at a single temperature per system are given in Table VII. Note that the results are insensitive to the values used for C_a and C_b . These parameters could be set to 1.0, but the values reported allow the pure component vapor pressures to be accurately reproduced. The isothermal data are obtained using eq 1 to correct for slight deviations in temperature from the specified value.

Experiments were conducted with up to 50 wt % solids (coal-derived IOM and charcoal). The solids did not influence any of the binary bubble pressures to a measurable degree. This indicates that no differential adsorption occurs. Thus, the presence of coal solids on these systems does not affect the degree of separation of the components by distillation in an equilibrium still.

Glossary

A, B, C	vapor pressure parameters, eq 1
a	energy parameter in eq 4, $\text{atm cm}^6/\text{mol}^2$
b	size parameter in eq 8, cm^3/mol
C_a	correction factor, eq 7
C_b	correction factor, eq 8
N	number of data
P	pressure, kPa
R	gas constant
T	temperature, K
V	molar volume, cm^3/mol
x	liquid-phase mole fraction
y	vapor-phase mole fraction

Greek Letters

α	adjustable binary parameter
β	adjustable binary parameter, cm^3/mol
δ	Peng–Robinson binary interaction parameter
ω	acentric factor

Subscripts

c	critical point
calc	calculated value
expt	experimental value
i	component i
j	component j
r	reduced property

Registry No. Toluene, 108-88-3; aniline, 62-53-3; naphthalene, 91-20-3; quinoline, 91-22-5.

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Vapor-Liquid Equilibria in the Systems of *n*-Decane/Tetralin, *n*-Hexadecane/Tetralin, *n*-Decane/1-Methylnaphthalene, and 1-Methylnaphthalene/Tetralin

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Vapor-liquid equilibrium data for the binary systems of *n*-decane/tetralin, *n*-hexadecane/tetralin, *n*-decane/1-methylnaphthalene, and 1-methylnaphthalene/tetralin were measured at a low to moderate pressure (0-1123 kPa) by using a static equilibrium cell. The binary *P*-*x* data were isothermally correlated using the modified Peng-Robinson equation of state to describe both vapor and liquid phases at 473.15, 533.15, and 573.15 K. Interaction parameters for density-dependent mixing rules are reported at each isotherm.

Introduction

The need for vapor-liquid equilibrium (VLE) data for mixtures of coal-derived liquids has been discussed previously (1-14). Such data would be invaluable in the design of process equipment involving the reaction or separation of coal liquids.

This present study is a continuation of efforts to develop a data base for aromatic and aromatic/aliphatic mixtures which may be present in coal liquefaction processes (1-13). High-temperature vapor-liquid equilibrium data for model mixtures representing coal-derived liquids are relatively scarce. In this paper the use of the modified Peng-Robinson equation of state (15, 16) for correlating the data is presented.

Experimental Section

The experimental apparatus has been described previously (18, 19). A 70-mL static equilibrium cell was used. A 50-mL sample of pure or binary liquid was charged to the evacuated stainless steel vessel such that the vapor space was quite small (5-20 mL). The pressure *P* exerted by this mixture was then measured as a function of temperature *T*. At the pressures reported in this study, the amount of material in the vapor phase was negligible, as verified by varying the amount of liquid charged to the cell. The accuracy of the data was limited by the purity of the liquids. The reported pressures are within 2% of the true values at the reported temperatures and compositions.

The following chemicals were used: *n*-hexadecane (29,631-7; 99+%), *n*-decane (D90-1; 99+%), tetralin

Table I. Comparison of Direct Experimental Vapor Pressures P_{expt} of Pure *n*-Decane, 1-Methylnaphthalene, Tetralin, and *n*-Hexadecane with Values P_{calc} Calculated Using the Coefficients *A*, *B*, and *C*, for Equation 1, as a Function of Temperature *T*, and Percentage Mean Relative Deviation, PMRD, Equation 2

<i>T</i> /K	P_{expt} /kPa	P_{calc} /kPa	
		this work	lit. (19, 20)
<i>n</i> -Decane			
409.0	34.0	34.0	34.3
449.0	103	103	106
488.1	254	253	259
526.8	533	532	539
566.4	1016	1016	1023
584.3	1320	1320	1332
this work: <i>A</i> = 14.86; <i>B</i> = 4172.08; <i>C</i> = -40.99; PMRD = 0.19			
refs 19 and 20: PMRD = 1.38			
1-Methylnaphthalene			
485.0	45.2	45.2	47.2
523.6	113	113	116
559.5	228	231	234
580.6	336	335	337
594.8	423	424	425
this work: <i>A</i> = 14.36; <i>B</i> = 4306.56; <i>C</i> = -76.87; PMRD = 0.33			
refs 19 and 20: PMRD = 2.02			
Tetralin			
464.8	71.7	71.7	74.3
498.6	155	155	159
516.0	221	221	224
532.3	300	300	303
562.4	503	503	503
579.7	659	659	655
this work: <i>A</i> = 14.39; <i>B</i> = 4138.32; <i>C</i> = -56.01; PMRD = 0.10			
refs 19 and 20: PMRD = 1.60			
<i>n</i> -Hexadecane			
504.5	25.6	25.6	25.6
532.8	55.0	54.7	54.0
546.8	76.9	76.9	75.4
566.1	119	119	115
589.0	188	191	182
this work: <i>A</i> = 15.00; <i>B</i> = 4817.50; <i>C</i> = -94.61; PMRD = 0.46			
refs 19 and 20: PMRD = 2.06			

(10,241-5; 99%), and 1-methylnaphthalene (M5680-8; 99%). All were supplied by Aldrich. As a secondary measure, the